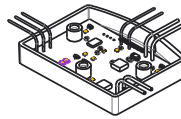


NOTES:

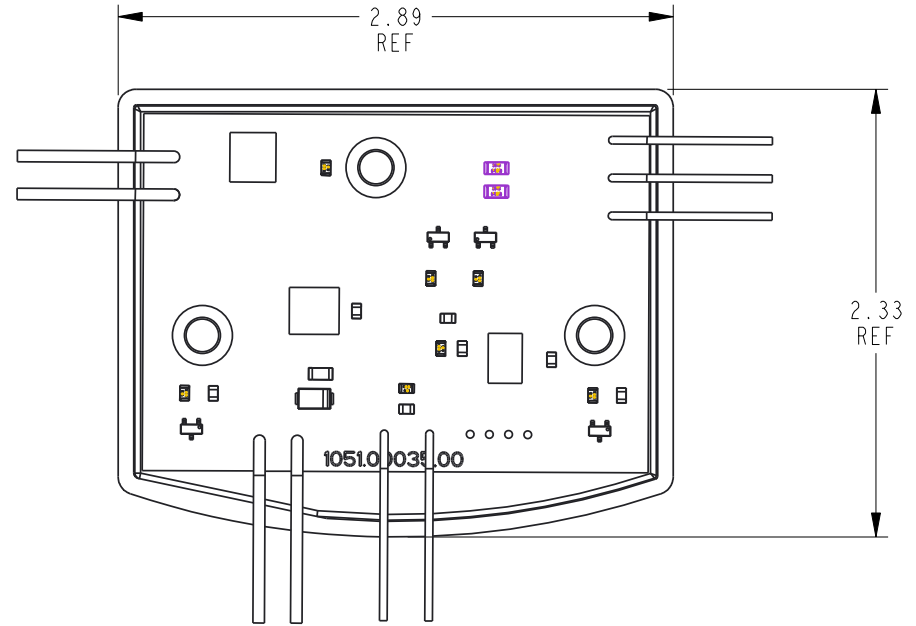
1. DRAWING TO BE INTERPRETED IN ACCORDANCE WITH THE CURRENT REVISION OF ASME Y14.5M.
2. TSI TO BE INTERPRETED AS THEORETICAL SHARP INTERSECTION.
3. PARTS SHALL BE FREE OF ALL CONTAMINANTS, INCLUDING GREASE, DIRT, MACHINING OIL AND OTHER CONTAMINANTS.
4. PARTS SHALL BE PACKAGE IN A MANNER TO PREVENT BOWING, SCRATCHING, OR OTHER DAMAGE DURING SHIPMENT
5. REFER TO ASSEMBLY MANUAL FOR DETAILS, CHAPTER 6 AND 7



SCALE 0.250

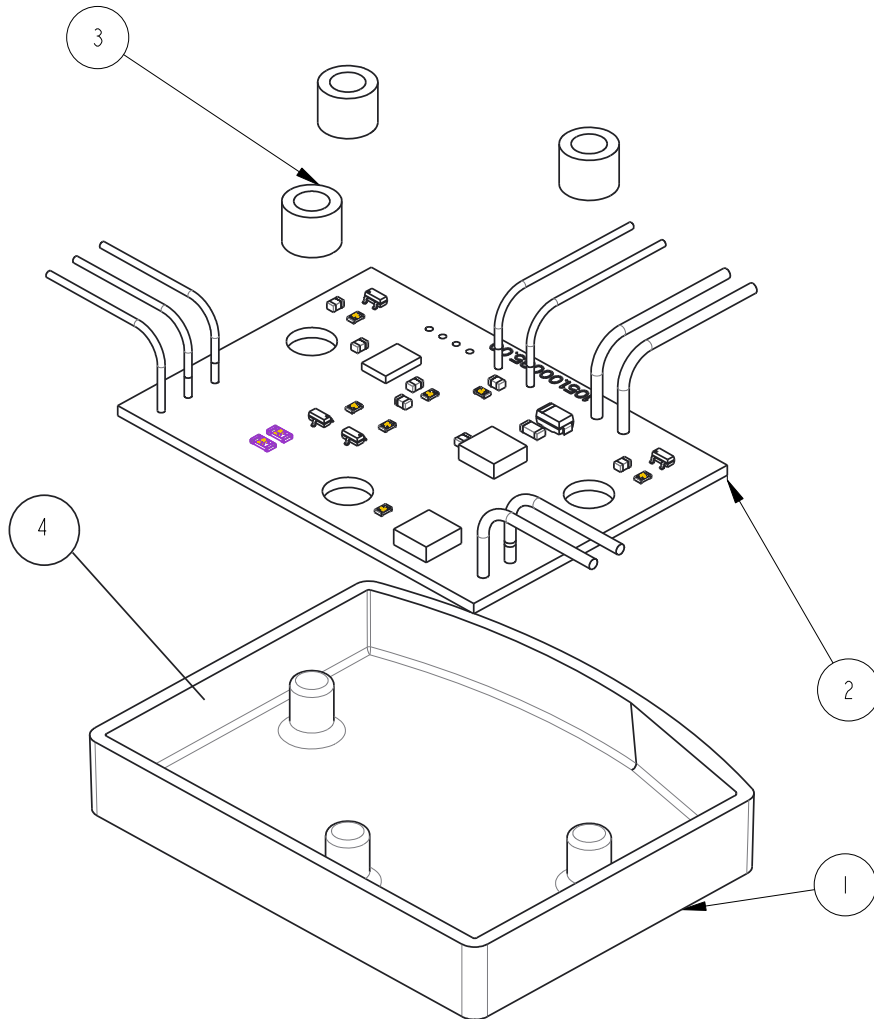
REVISIONS

REV	DATE	ECO NO	DESCRIPTION	BY:	A
A	03/03/2014	N/A	ORIGINAL	MK	



NOTES:

1. ENCAPSULANT (NR.4) IS APPLIED AFTER BOARD WITH SILICONE TUBE HOLDERS ARE INSTALLED INTO ELECTRONIC BOARD ENCLOSURE.
2. ENCAPSULANT MUST COVER ALL ELECTRONICS ELEMENTS AND SILICONE HOLDERS.
3. CURE TIME (23 C) 24 HOURS.



ITEM NO	QTY	PART NO	DESCRIPTION
4	1	1097.00143.00	ENCAPSULANT, 24 ML, INNOTHERM PCB
3	3	1025.00102.00	TUBE SILICONE, 5/16" OD X 3/16" ID X .25" LG.
2	1	1051.00034.00	PCB W/ WIRES, HEATED DISPENSER
1	1	1023.00224.00	ELECTRONIC BOARD ENCLOSURE

BILL OF MATERIALS

<p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>ALL DIMENSIONS IN INCHES</p> <p>ALL DECIMAL ± .005" ANGULAR ± 1/2°</p> <p>THIRD-ANGLE</p>	<p><b>FETCO</b> FOOD EQUIPMENT TECHNOLOGIES COMPANY 600 ROSE ROAD, LAKE ZURICH, IL 60047, USA PHONE: (800) 338-2699 (847) 719-3002 E-MAIL: engineering@fetco.com www.fetco.com</p>		
	<p>DRAWING NAME: <b>ASSY, CONTROL BOARD, HEATED DISPENSER</b></p>		
	<p>CREATED BY: MK</p>	<p>DATE 03/03/2014</p>	<p>DRAWING NO <b>1102.00270.00</b></p>
	<p>DRAWING BY: E. FORONDA</p>	<p>SCALE 1.000</p>	<p>REVISION <b>A</b></p>
<p>APP'D BY: AG</p>	<p>SHEETS 1 of 1</p>	<p>FINISH N/A</p>	
<p>MATERIAL N/A</p>	<p>GAUGE N/A</p>	<p>FINISH N/A</p>	