NOTES:

I. CHANGE OF MATERIAL IS NOT PERMITTED UNLESS APPROVED IN WRITING BY FETCO ENGINEERING PERSONNEL.

 DRAWING TO BE INTERPRETED IN ACCORDANCE WITH THE CURRENT REVISION OF ASME YI4.5M.

3. TSI TO BE INTERPRETED AS THEORETICAL SHARP INTERSECTION.

4. PARTS SHALL BE FREE OF ALL CONTAMINANTS INCLUDING GREASE, DIRT, MACHINING OIL AND OTHER CONTAMINANTS.

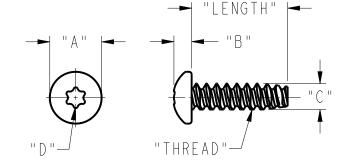
 PARTS SHALL BE PACKAGED IN A MANNER TO PRVENT SCRATCHING, BOWING OR OTHER DAMAGE DURING SHIPMENT.



SCALE 1.000

REVISIONS						
REV	DATE	ECO NO	DESCRIPTION	BY:	A	
А	10/24/2016	N / A	ORIGINAL	AG		

DATA TABLE									
FETCO	VENDOR	VENDOR PART NO. MATERIAL	DIMENSIONS						
PART NO.			MATERIAL	" A "	"B"	"C"	"D"	"THREAD"	"LENGTH"
1082.00083.00	McMASTER-CARR	96001A260	18-8 ST. STL.	. 270	.097	. 147	T I 5	#6-19	. 375
1082.00090.00		99512A459	ZINC-PLATED	. 373	. 133	.212	T25	#10-14	1.000
1082.00117.00		96001A264	18-8 ST. STL.	. 270	.097	. 1 47	T I 5	#6-19	. 500



TOL	ERANCES						NOLOGIES COMPANY_		
	OTHERWISE	FETC	600 ROSE ROAD, LAKE ZURICH, IL 60047. USA PHONE: (800) 338-2699 FAX: (847) 719-3001						
SP	ECIFIED	E-MAIL: engineering@fetco.com www.fetco.com							
		DRAWING NAME:							
	MENSIONS IN NCHES	SCREW # 6-19 X	3/8	", P/H/ TX	, thrd	FO	DRM FOR PLASTIC, 18-8 SS		
		CREATED BY:	[DATE			DRAWING NO		
	ALL ECIMAL ± .005" NGULAR ± 1/2°	ΑG		10/24/2016					
DEC I M/		DRAWING BY:		SCALE			1082.00083.00		
		E.FORONDA		2.0	0.0				
1111		APP'D BY:		SHEETS			REVISION		
	→ ←	AS		1 0	f I		Α		
MATER	IAL				GAUGE		FINISH		
IPUR	CHASED				N/A		l N/A		

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